



Anodization Masking Tape 8985L

Product Information Form

April, 2019

Product Description 3M™ Anodization Masking Tape 8985L is a purple printed polyester tape with a rubber adhesive and non-silicone release liner. Designed specifically for masking parts against chromic anodization bath processes.

Product Construction	Backing	Adhesive	Liner	Standard Roll Length
	Polyester Purple Printed	Rubber	Polyester	72 yds. (65.8 m)

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

		ASTM Test Method
Backing Thickness:	3.0 mils (0.076 mm)	D-3652
Total Thickness:	4.0 mils (0.10 mm)	D-3652
Liner Thickness:	2.0 mils (0.050 mm)	D-3652
Temperature Use Range:	Up to 200°F (93°C) oven temperatures	

Features

- Strong backing provides excellent abrasion, tear, scratch, puncture and moisture resistance to help protect surfaces.
- The purple translucent backing allows for visual inspection without tape removal.
- Provides good initial tack and holding strength.
- Rubber adhesive specially formulated to resist the harshest of chemical bath chemistries and provide clean removal when finished.
- Non-silicone adhesive allows use on many parts where subsequent painting or bonding is necessary.
- Non-silicone liner allows for die-cuts.

Application Ideas

- Masking during anodization operations.

3M™ Anodization Masking Tape

8985L

Storage	Store under normal conditions of 60° to 80°F (16° to 27°C) and 40 to 60% relative humidity in the original packaging material.
Shelf Life	To obtain best performance, use this product within 12 months from date of manufacture.
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ISO 9002

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